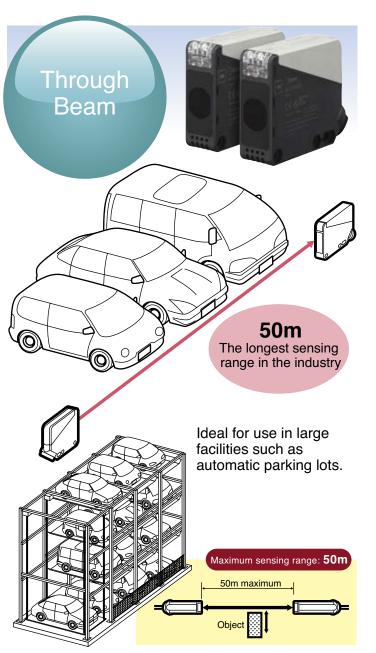


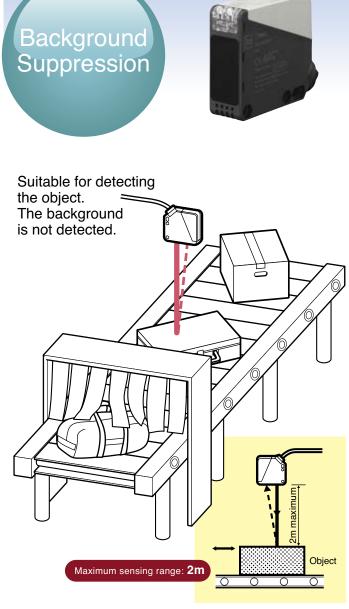
SA1U

Photoelectric Switches



Long sensing range of 50m maximum (through-be Universal voltage and DC power types available for



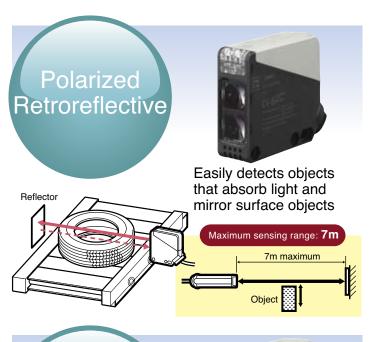






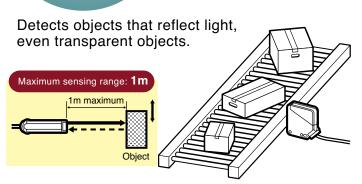
Note: IP67 protection degree is acheived when an applicable cable is used.

eam type) or worldwide usage









SA1U Terminal Block Type

Photoelectric Switches

Universal Voltage Power Supply

Universal voltage types operate on 24 to 240V AC and 12 to 240V DC. DC power types operate on 12 to 24V DC.

Washdown IP67 Environment

Ideal for use in a wet environment such as bottling and food

Four Sensing Methods

Through-beam

Long distance detection. Offers sensing range of up to 50m.

Background suppresion

Sensing range up to 2m. Not affected by background.

Polarized-retroreflective

Sensing range up to 7m. Easily detects mirrored surfaces.

Diffuse-reflective

Sensing range up to 1m. Detects objects that reflect light, even transparent objects.

Close Mounting (except through-beam)

Interference prevention enables close mounting of two SA1U photoelectric switches in limited spaces.

Time Delay

Four operation modes to choose from: one shot, ON delay, OFF delay, and normal modes.

Time ranges can be set from 0.1 to 5 seconds.

Various Mounting Hole Layouts

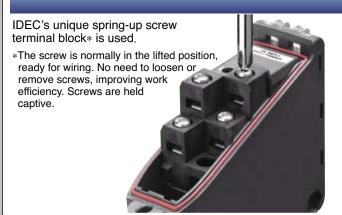
Mounting hole centers are selectable from 40, 50 to 55 mm.

IDEC's original spring-up screw terminal block saves wiring time





Spring-Up Screw Terminal Block



Easy Wiring



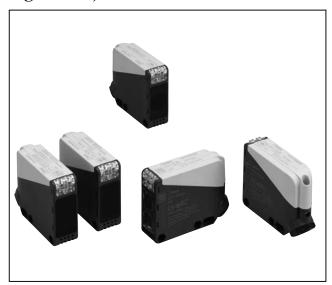
SA1U Photoelectric Switches

Wide variations such as universal voltage and DC power types, available with time delay. Maximum sensing range of 50m (through-beam).

- Universal voltage types operate on 24 to 240V AC and 12 to 240V DC. DC power types operate on 12 to 24V DC.
- Washable IP67
- Four sensing methods: through-beam, polarized retroreflective, diffuse-reflective, and background suppression.
- · Adjustable time delay: 0.1 to 5 seconds
- •Mounting hole centers: 40, 50 to 55 mm
- ·Operation and stable LED indicators.
- ·SPDT contact for relay output type.
- •Transistor output type has NPN and PNP open collector dual outputs.
- Interference prevention allows two units to be mounted in close proximity (except through-beam type).
- Spring-up terminal block structure enables easy wiring.
 Wiring can be extended to up to 100m using Ø8 to Ø10 mm round cables



(DC power types UL pending)



Types Package Quantity: 1

. , poo							r ackage Quartity.
Sensing Method	Detectable Object	Sensing Range	Power Voltage	Control Output	Attachments	Time Delay Functions	Type No. (Ordering Type No.)
Though-Beam			24 to 240V AC (50/60Hz)	Relay contact SPDT 250V AC/3A, 30V DC/3A	•Sensitivity control	Without	SA1U-T50M
-	Onegue		12 to 240V DC	(resistive load)	screwdriver • Mounting bracket	With	SA1U-T50MT
	Opaque	50m max.	40 to 041/ DC	NIDNI/DNID and a collector	•Gland, gland washer	Without	SA1U-T50MW
			12 to 24V DC	NPN/PNP open collector	•Gland gaskets*	With	SA1U-T50MWT
Polarized Retroreflective			24 to 240V AC	Relay contact SPDT	Sensitivity control	Without	SA1U-P07M
	Opaque	7	(50/60Hz) 12 to 240V DC	250V AC/3A, 30V DC/3A (resistive load)	screwdriver Reflector (IAC-R5) Mounting bracket Gland, gland washer Gland gaskets*	With	SA1U-P07MT
	Mirror surface	7m max.	12 to 24V DC	NPN/PNP open collector		Without	SA1U-P07MW
						With	SA1U-P07MWT
Diffuse-Reflective			24 to 240V AC	Relay contact SPDT 250V AC/3A, 30V DC/3A	•Sensitivity control	Without	SA1U-D01M
t	Opaque	4	(50/60Hz) 12 to 240V DC	(resistive load)	screwdriver	With	SA1U-D01MT
- □	Transparent	1m max.	40 to 04V DC	NIDNI/DNID and a collector	Mounting bracket Gland, gland washer	Without	SA1U-D01MW
tono d			12 to 24V DC	NPN/PNP open collector	•Gland gaskets*	With SA	SA1U-D01MWT
Background Suppression			24 to 240V AC	Relay contact SPDT	O and this the second and	Without	SA1U-B02M
∀	0	0	(50/60Hz) 12 to 240V DC	250V AC/3A, 30V DC/3A (resistive load)	Sensitivity control screwdriver	With	SA1U-B02MT
	Opaque	2m max.	101 011/100	NDWDND "	Mounting bracket Gland, gland washer Gland gaskets*	Without	SA1U-B02MW
<u> </u>			12 to 24V DC	NPN/PNP open collector		With	SA1U-B02MWT

^{*}Two different-size gland gaskets are supplied. Select according to the cable diameter. Small hole gasket: cable diameter ø8 to ø9 mm Large hole gasket: cable diameter ø9 to ø10 mm

Accessories

	Item		Package Quantity
	Standard	IAC-R5	1
	Small	IAC-R6	1
	Large	IAC-R8	1
Deflected	Narrow (rear/side mounting)	IAC-R7M	1
Reflector	Narrow (rear mounting)	IAC-R7B	1
	Narrow (side mounting)	IAC-R7S	1
	Tape (40 × 35 mm)	IAC-RS1	1
	Tape (80 × 70 mm)	IAC-RS2	1
	For IAC-R5	IAC-L2	1
Reflector Mounting Bracket	For IAC-R6	IAC-L3	1
	For IAC-R8	IAC-L5	1

 $[\]bullet$ The IAC-L2 is not supplied with reflector mounting screws (M4) and nuts.

[•] The IAC-L3 is supplied with two mounting screws (M3 × 8 mm sems).

Specifications

Universal Voltage Type

Sensing Method	Through-Beam	Polarized Retroreflective	Diffuse-Reflective	Background Suppression		
Type No.	SA1U-T50M SA1U-T50MT	SA1U-P07M SA1U-P07MT	SA1U-D01M SA1U-D01MT	SA1U-B02M SA1U-B02MT		
Power Voltage	24 to 240V AC (21.6 to 264V AC	c) 50/60Hz, 12 to 240V DC (10.8	to 264V DC) compatible			
Power Consumption	Projector: 3 VA maximum Receiver: 3 VA maximum 3 VA maximum					
Control Output	Relay contact SPDT, switching capacity: 250V AC/3A (resistive load), 30V DC/3A (resistive load) Electrical life (minimum operations): 100,000 (NO contact), 50,000 (NC contact) Mechanical life (minimum operations): 50,000,000					
Minimum Applicable Load	5V DC, 10 mA minimum (reference value)					
Response Time	20 ms maximum					
Insulation Resistance	Between power and output terminals: 20 MΩ minimum (500V DC megger)					
Dielectric Strength	Between power and output terminals: 1500V AC, 1 minute, Between output terminals: 750V AC, 1 minute					
Weight (approx.)	Projector: 115g, Receiver: 130g					

•DC Power Type

Sensing	Method	Through-Beam Polarized Retroreflective Diffuse-Reflective Background Suppre				
Type No. SA1U-T50MW SA1U-P07MW SA1U-D01MW SA1U-B02MW SA1U-P07MWT SA1U-D01MWT SA1U-B02MWT						
Power V	oltage	12 to 24V DC (10 to 30V DC) rip	ople rate 10% p-p maximum			
Current	Draw	Projector: 20 mA maximum Receiver: 25 mA maximum				
	Туре	NPN, PNP open collector (dual output)				
Control	Load Current	NPN: 100 mA maximum, PNP: 100 mA maximum				
Output	Applied Voltage	30V DC maximum				
	Voltage Drop	NPN: 2.4V maximum, PNP: 2.4V maximum				
Respons	se Time	1 ms maximum				
Insulation Resistance Be		Between live and dead parts: 20 MΩ minimum (500V DC megger)				
Dielectric Strength		Between live and dead parts: 1000V AC, 1 minute				
Weight (approx.) Projector: 105g, Receiver: 110g 110g						

Common Specifications

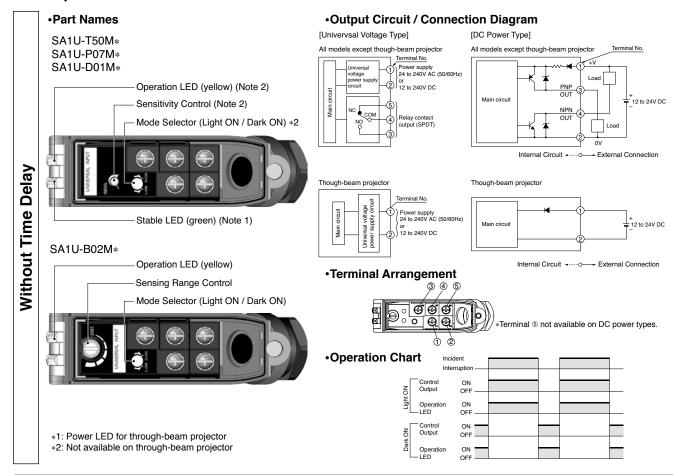
Sensing Method	Through-Beam	Polarized Retroreflective	Diffuse-Reflective	Background Suppression		
Sensing Distance	50m maximum	0.2 to 7m (when using supplied reflector IAC-R5)	1m maximum (200 × 200 mm white mat paper)	0.2 to 2m (200 × 200 mm white mat paper)		
Preset Distance		_				
Detectable Object	Opaque	Opaque/Mirror surface	Opaque/Transparent	Opaque		
Hysteresis	_	_	20% of sensing distance max.	15% of sensing distance max.		
Operation Mode	Light ON or Dark ON (mode sel	ector)				
LED Indicator	[Projector] Power LED: Green [Receiver] Operation LED: Yellow Stable LED: Green	[Receiver] Operation LED: Yellow Operation LED: Tellow				
Light Emitting Element	Infrared LED (870 nm) Red LED (660 nm) Infrared LED (870 nm)					
Sensitivity Adjustment	1-turn control knob			8-turn control knob		
Extraneous Light Immunity	Sunlight: 10,000 lux maximum,	Incandescent lamp: 5,000 lux ma	ximum			
Vibration Resistance	Damage limits: 10 to 55 Hz, am	plitude 1.5 mm, 30 minutes in eac	ch axis			
Shock Resistance	Damage limits: 500 m/s², 3 shoo	cks each in 6 axes 3 consecutive	times			
Operating Temperature	-25 to +60°C (no freezing), stor	age temperature: -40 to +70°C				
Operating Humidity	35 to 85% RH (no condensation	n), storage humidity: 35 to 85% R	Н			
Connection Method	Terminal block with M3 spring-u	p screws				
Applicable Cable	Outside diameter ø8 to ø10 mm (core 0.3 to 0.75 mm²)					
Cable Extension	Extendable up to 100m with a cabtyre cable of 0.3 mm² minimum					
Housing Material	PBT (indicator cover: PC)					
Lens Material	PC/PET PMMA PC/PET					
Degree of Protection	IP67 (IEC/EN60529)					

•Time Delay Specifications

Sensing Method	Through-Beam	Polarized Retroreflective	Diffuse-Reflective	Background Suppression	
Type No.	SA1U-T50MT SA1U-T50MWT	SA1U-P07MT SA1U-P07MWT	SA1U-D01MT SA1U-D01MWT	SA1U-B02MT SA1U-B02MWT	
Time Range	0.1 to 5.0 sec (adjusted with the 1-turn control knob)				
Time Delay Function	One shot, ON delay, OFF delay, and normal (no delay limit operation) modes				
Temperature Effect of Time Delay	±10% maximum of the time delay for 20°C temperature rise within the operating temperature range				
Repetitive Accuracy of Time Delay	±1.0% maximum of the time delay for repetitive inputs at 10 seconds or more				

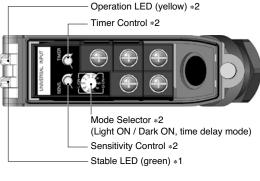


Descriptions

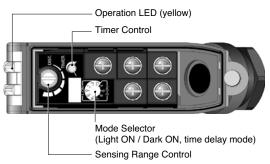




SA1U-T50M*T SA1U-P07M*T SA1U-D01M*T



SA1U-B02M*T



*1: Power LED for through-beam projector *2: Not available on through-beam projector Normal

Mode Operation Mode Selector Position nterruptio OFF delay 0 OFF ON One shot 2 ON ON delay 3 OFF OFF delay 4 OFF 5 Normal OFF Dark ON One shot 6 OFF ON ON delay 7 OFF 8 Light ON ON Normal OFF

Output Circuit / Connection Diagram

See the "Output Circuit / Connection Diagram" diagram above.

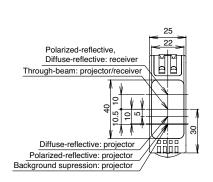
Terminal Arrangement

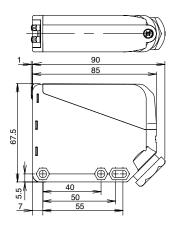
See the "Terminal Arrangement" diagram above.

With Time Delay

Dimensions

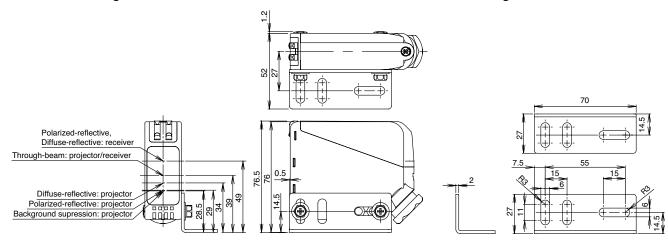
Photoelectric Switch



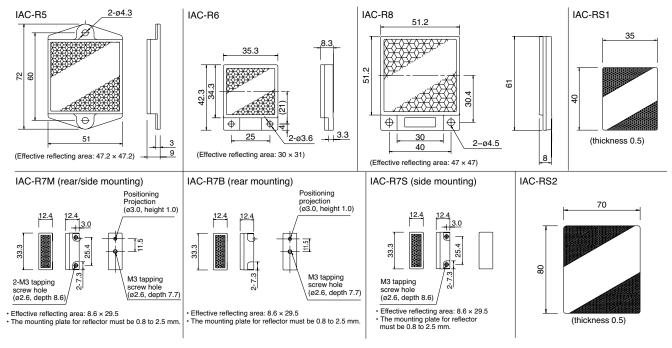


•When the Mounting Bracket is Attached

Mounting Bracket



Reflector



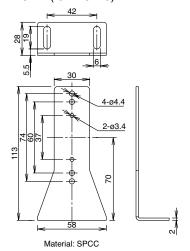
All dimensions in mm.

SA1U Photoelectric Switches

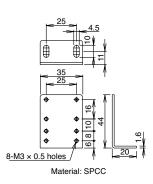
Dimensions

•Reflector Mounting Bracket

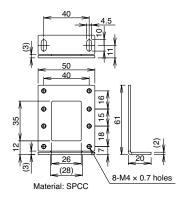
IAC-L2 (for IAC-R5)



IAC-L3 (for IAC-R6)



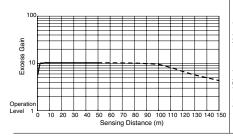
IAC-L5 (for IAC-R8)



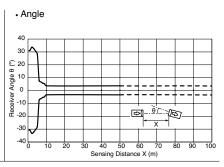
Characteristics (Typical)

•Through-Beam Type SA1U-T50M*

• Excess Gain (transparency 1% ND filter is used)

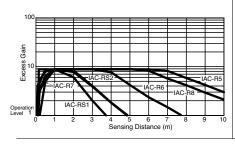


· Lateral Displacement (transparency 2.8% ND filter is used) 1000 500 ₽ -500 1000 30 40 50 60 Sensing Distance X (mm)

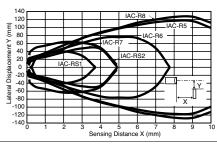


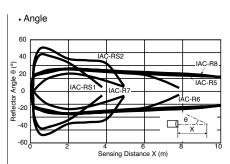
•Polarized Retroreflective Type SA1U-P07M*

• Excess Gain



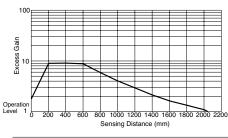
· Lateral Displacement



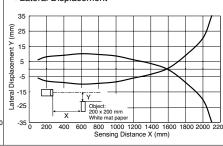


•Diffuse-Reflective Type SA1U-D01M*

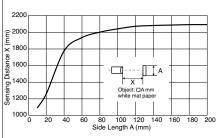
• Excess Gain



· Lateral Displacement

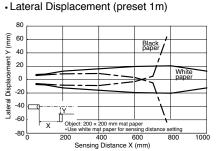


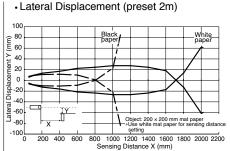
• Object Size vs. Sensing Distance

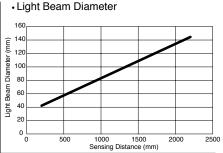


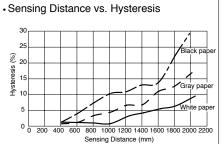
Characteristics (Typical)

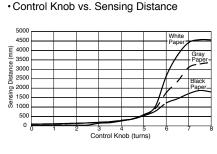
•Background Suppression Type SA1U-B02M*

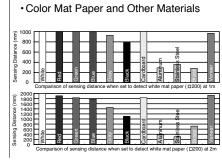








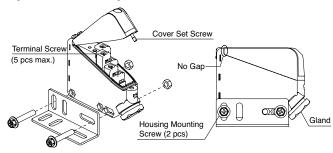




Instructions

Installation

Make sure that there are no gaps between the cover and the housing as shown in the diagram below.



To maintain waterproof characteristics, tighten the screws within the range of the recommended tightening torque. Excessive tightening may cause damage.

Screw Tightening Torque

Screw	Recommended Tightening Torque (N·m)
Terminal screw	0.6 to 1.0
Gland	4.0 to 6.0
Cover set screw	0.5 to 0.8
Housing mounting screw	0.8 to 1.2

Notes

- When installing photoelectric switches, take into consideration the reflecting light from the floor or walls as it may affect sensing of through-beam and background suppression types.
- Make sure to prevent sunlight, fluorescent light, and fluorescent light of inverters from entering the receiver of the photoelectric switch directly. Keep the through-beam type receiver away from intense extraneous light.
- When installing SA1U photoelectric switches, do not tighten the mounting screws excessively or hit the switch with a hammer, otherwise the protection degree cannot be maintained.
- · Make sure that the supply voltage is within the rated values.
- When using a switching regulator, be sure to ground the FG (frame ground) terminal.
- To suppress a transient state at start-up, a circuit to turn off the

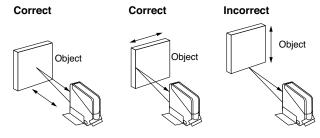
- output is installed (universal voltage type: 50 ms, DC power type: 100 ms). The timer will start after resetting the off output.
- To meet European Union Low Voltage Directives, install an EN approved fuse on the outside of the power terminal or output terminal of the universal voltage type SA1U photoelectric switches.
- · Attach the cover properly to maintain waterproof characteristics.
- Interference prevention allows two SA1U photoelectric switches to be mounted in close proximity. However, the through-beam type is not equipped with interference prevention. Maintain appropriate distance between the switches referring to the lateral displacement characteristics on page 8.
- Polycarbonate or acrylic resins are used for optical elements. Do not use ammonia or caustic soda for cleaning, otherwise optical elements will dissolve. To remove dust and moisture build-up, use soft dry cloth.
- When mounting the reflector, do not tighten the mounting screws excessively, otherwise the screw hole of the reflector may be damaged.
- Use M4 mounting screws for the IAC-R5 and IAC-R8 reflectors and M3 mounting screws for the IAC-R6 reflector. Tighten the mounting screws to a tightening torque of 0.5 N·m maximum.
- Use the M3 self-tapping screw, flat washer, and spring washer to tighten the IAC-R7 reflector to a torque of 0.5 to 0.6 N·m. While optional reflector mounting bracket IAC-L2 is not supplied with mounting screws or nuts, the IAC-L3 and IAC-L5 are supplied with mounting screws for mounting the reflector on the bracket.
- IAC-RS1 and IAC-RS2 reflectors can be installed directly on a flat surface using the adhesive tape attached to the back of the reflector. Before attaching the reflector, clean the surface to ensure secure attachment.



Instructions

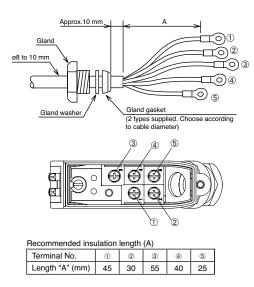
•Installing the Background Suppression (BGS) Type

Install the sensor head as shown below to minimize sensing errors.



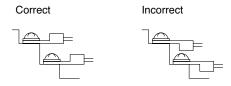
Wiring

Connecting Cables



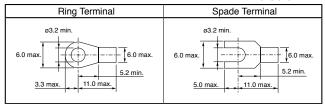
- Connect the cables to the correct terminal number. Connect the lower terminal screws first.
- · Attach the cover and secure with the set screw.
- *To maintain waterproof and dustproof characteristics, use cabtyre cables (do not use soft cables as it may fall out) with $\varnothing 8$ to $\varnothing 10$ mm diameter. Install the attached gland gasket and washer and tighten the gland securely. For the small gland gasket, use a cable with $\varnothing 8$ to $\varnothing 10$ mm diameter. For the large gland gasket, use a cable with $\varnothing 9$ to $\varnothing 10$ mm diameter. The cable sheath should be 10 mm approx. Make sure that the gland washer fits in the groove of the gasket.
- · When wiring, make sure that the power is turned off.
- · Incorrect wiring may cause damage to the internal circuit.
- Avoid parallel wiring with high-voltage or power lines (especially inverters) in the same conduit, otherwise noise may cause malfunction and damage.
- When wiring is long or may be affected by power lines, use a separate conduit for wiring.
- Use a cable of 0.3 mm² minimum core wires. The cable can be extended up to 100m. For DC power types, voltage drop due to resistance of the cable lead wire should be taken into consideration.

 When using crimp terminals, make sure that the terminals do not come into contact with adjacent terminals. For correct installation, see the figure below.



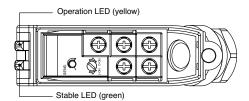
Dimension of Applicable Crimping Terminals

Dimensions in mm.



- · When using insulation for ring terminals, use an insulating sheath.
- · Install the insulation sheath to the crimp part before wiring.
- ·Only one crimp terminal can be connected per terminal.

Indicator and Output Operation



The operation LED turns on (yellow) when the control output is on. The stable LED turns on (green) either at stable incident or stable interruption. Make sure to use the SA1U photoelectric switch after the stable LED is on.

See the table below.

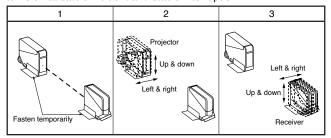
Light Receiving	Stable LED	Operation LED (yellow)/ Control Output	
Status	(green)	Light ON	Dark ON
Stable Incident	ON	ON	OFF
Unstable Incident	OFF	ON	OFF
Unstable Interruption	OFF	OFF	ON
Stable Interruption	ON	OFF	ON

Instructions

Optical Axis Alignment (Light ON)

(1) Through-Beam Type

Fasten the receiver temporarily. Place the projector facing the receiver. Move the projector up, down, right and left to find the range where the operation LED turns on. Fasten the projector in the middle of the range. Next, move the receiver up, down, right, and left in the same manner and fasten in the middle of the range where the operation LED turns on. Make sure that stable LED turns on at stable incident and stable interruption.



(2) Polarized Retroreflective Type

Install the reflector perpendicularly to the optical axis. Move the SA1U photoelectric switch up, down, right, and left to find the range where the operation LED turns on. Fasten the switch in the middle of the range. Polarized retroreflective type can be installed also by finding the position where the reflection of projected red light is most intense, while observing the reflection on the reflector from behind the switch. Make sure that stable LED turns on at stable incident and stable interruption.

(3) Diffuse-Reflective Type

Place the SA1U photoelectric switch where the switch can detect an object. Move the switch up, down, right, and left to find the range where the operation LED tuns on. Fasten the switch in the middle of the range. Make sure that stable LED turns on at stable incident and stable interruption.

Sensitivity Adjustment (except Background Supression Type)

- Referring to the table below, adjust the sensitivity of the SA1U photoelectric switch when necessary, such as when the throughbeam type is used to detect small or translucent objects or the reflective type is affected by background. The table explains the status of operation LED when the operation mode is set to light ON.
- After adjusting the sensitivity, make sure that stable LED turns on at stable incident and stable interruption.
- Sensitivity is set to the maximum at the factory before shipment. When adjusting the sensitivity, use the screwdriver supplied with the SA1U photoelectric switch to turn the control as shown below, to a torque of 0.03 N·m maximum.

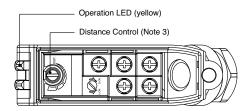
Step	Photoelectric Switch Status	Sensitivity Control	Adjusting Procedure
1	Receiving light Through-beam, polarized reflective: No object detected Diffuse reflective: Object detected	Min. max.	Turn the control counterclockwise to the minimum. Then turn clockwise until the operation LED turns on (turns off with dark ON type) (point A).
2	Light is interrupted Through-beam, polarized reflective: Object detected Diffuse reflective: No object detected	A B max.	At interruption status, turn the control clockwise from point A, until the operation LED turns on (turns off with dark ON type) (point B). If the operation LED does not turn on (turn off with dark ON type) even though the control has reached the maximum, set the maximum position as point B.
3	_	A C B B max.	Set the middle point between point A and B as point C.

Adjustment of Sensing Range for Background Suppression

When adjusting the sensing range, follow the instruction below.

Step	Distance Control	Adjusting Procedure
1	DIST.	Install the photoelectric switch and the object firmly. Turn the control counterclockwise until the operation LED turns off (turns on with dark ON type). From this point, turn the control clockwise until the operation LED turns on (turns off with dark ON type) (point A).
2	B DIST.	Remove the object, and confirm that the operation LED turns off (turns on with dark ON type). Turn the control clockwise until the operation LED turns on (detecting the background) (turns off with dark ON type) (point B). (Note 1)
3	B DIST. A	Set the middle point between point A and B as point C. (Note 2)

- Note 1: When the background distance is too far and not detected, turn the control 360°, and set the point as point C.
- Note 2: Because the control is multi-turn, it may take more than one turn to move from point A to point B.



- Note 3: Turning the control clockwise lengthens the sensing distance.
- Note 4: Background suppression (BGS) type is not provided with a stable LED.

SA1E Miniature Photoelectric Switches (Built-in Amplifier Type)

Simple, small, and worldwide standard

- · Six sensing methods
- · Cable type (three cable lengths) and M8 connector type are available.
- NPN output, PNP output, light ON, and dark ON can be selected.
- · Background suppression (BGS) type detects objects only, ignoring the background.
- · Red LED type available for easy alignment in long distance applications (through-beam, polarized retroreflective, small-beam reflective, BGS)
- · Convergent reflective type is ideal for detecting objects at a short distance with a back-
- · Also available without sensitivity adjustment (through-beam and polarized retroreflective)
- · Air blower mounting block for installing an air blower to clean the lens surface, ideal to maintain a clean lens surface and sensor performance.
- · UL listed, CE marked





Sensing	Method	Sensing Range	Type No.
Through-Beam		(SA1E-T∗NA)	• NPN output SA1E-TN* • PNP output SA1E-TP*
Polarized Retroreflective		3.0m [100 mm] (when IAC-R5/R8 is used)	• NPN output SA1E-PN* • PNP output SA1E-PP*
Diffuse-Reflective		700 mm	• NPN output SA1E-DN* • PNP output SA1E-DP*
Small-beam Reflective		50 to 150 mm	• NPN output SA1E-NN* • PNP output SA1E-NP*
Background Suppression		20 to 200 mm Adjustable sensing range 40 to 200 mm	• NPN output SA1E-BN* • PNP output SA1E-BP*
Convergent Reflective		5 to 35 mm	• NPN output SA1E-GN* • PNP output SA1E-GP*



Safety Precautions

Turn off power to the SA1U photoelectric switches before installation, removal, wiring, maintenance, and inspection. Failure to turn power off may cause electrical shock or fire hazard.

Specifications and other descriptions in this catalog are subject to change without notice.



IDEC CORPORATION

7-31, Nishi-Miyahara 1-Chome, Yodoqawa-ku, Osaka 532-8550, Japan Tel: +81-6-6398-2571, Fax: +81-6-6392-9731 E-mail: marketing@idec.co.jp

IDEC CORPORATION (USA) 1175 Elko Drive, Sunnyvale, CA 94089-2209, USA Tel: +1-408-747-0550 / (800) 262-IDEC (4332) Fax: +1-408-744-9055 / (800) 635-6246 E-mail: opencontact@idec.com

IDEC CANADA LIMITED

3155 Pepper Mill Court, Unit 4, Mississauga, Ontario, L5L 4X7, Canada Tel: +1-905-890-8561, Toll Free: (888) 317-4332

Fax: +1-905-890-8562 E-mail: sales@ca.idec.com

IDEC AUSTRALIA PTY. LTD. 2/3 Macro Court, Rowville, Victoria 3178, Australia Tel: +61-3-9763-3244, Toll Free: 1800-68-4332 Fax: +61-3-9763-3255

E-mail: sales@au.idec.com IDEC ELECTRONICS LIMITED

Unit 2, Beechwood, Chineham Business Park, Basingstoke, Hampshire RG24 8WA, UK Tel: +44-1256-321000, Fax: +44-1256-327755 E-mail: sales@uk.idec.com

IDEC ELEKTROTECHNIK GmbH Tel: +49-40-25 30 54 - 0, Fax: +49-40-25 30 54 - 24 E-mail: service@idec.de

IDEC (SHANGHAI) CORPORATION Room 608-609, 6F, Gangtai Plaza, No. 700, Yan'an East Road, Shanghai 200001, PRC

Tel: +86-21-5353-1000, Fax: +86-21-5353-1263 E-mail: idec@cn.idec.com IDEC (BEIJING) CORPORATION

Room 211B, Tower B, The Grand Pacific Building, 8A Guanghua Road, Chaoyang District, Beijing 100026, PRC

Tel: +86-10-6581-6131, Fax: +86-10-6581-5119

IDEC (SHENZHEN) CORPORATION Unit AB-3B2, Tian Xiang Building, Tian'an Cyber Park, Fu Tian District, Shenzhen, Guang Dong 518040, PRC Tel: +86-755-8356-2977, Fax: +86-755-8356-2944

IDEC IZUMI (H.K.) CO., LTD. Units 11-15, Level 27, Tower 1,
Millennium City 1, 388 Kwun Tong Road,

Kwun Tong, Kowloon, Hong Kong Tel: +852-2803-8989, Fax: +852-2565-0171 E-mail: info@hk.idec.com

IDEC TAIWAN CORPORATION

8F-1, No. 79, Hsin Tai Wu Road, Sec. 1, Hsi-Chih, Taipei County, Taiwan Tel: +886-2-2698-3929, Fax: +886-2-2698-3931 E-mail: service@tw.idec.com

IDEC IZUMI ASIA PTE, LTD.

No. 31, Tannery Lane #05-01, HB Centre 2, Singapore 347788 Tel: +65-6746-1155, Fax: +65-6844-5995 E-mail: info@sg.idec.com

www.idec.com