

Through-beam, Polarized retro-reflective, Diffuse-reflective, Background suppression (BGS), Small-beam reflective, Convergent reflective, Coaxial polarized retro-reflective



**IDEC CORPORATION** 



# Background Suppression (BGS)

Ignores the background and detects the objects only. Smaller beam makes it possible to detect small objects and narrow gaps between the objects. The upgraded model is also less affected by the object colors.





# **Detects objects of different colors**

The improved sensing ability detects objects of different colors such as black and white more accurately.



# Application Examples Through-beam Polarized Retro-reflective

Multi-story parking lot



IDEC



# Output reverse-polarity protection circuit

Several SA1E models are protected from incorrect wiring: • Through-beam with infrared LED sensitivity adjustment

- Polarized retro-reflective with sensitivity adjustment
- Diffuse-reflective
- Background Suppression (BGS)



### **Diffuse-reflective**

### Automatic faucet



**Background Suppression (BGS)** 



(14/02/12)

# **Upgraded SA1E**

# **Long Distance Detection**



# **Coaxial Polarized Retro-reflective (Transparent Object Sensing)**







### **Coaxial Polarized Retro-reflective**

Transparent film edge detection



Various accessories





Mounting brackets

- 9 types of slits for through-beam model
- 4 types of mounting brackets
- 8 types of reflectors for coaxial polarized retro-reflective model
- Air blower mounting block



## Simple, compact design for world-wide usage.

Seven sensing methods

- Cable model (three cable lengths) and M8 connector models are available.
- NPN output, PNP output, light ON, dark ON can be selected.
- Sensing range doubled with SA1E-T through-beam (infrared LED/ with sensitivity adjustment) and SA1E-P polarized retro-reflective models (with sensitivity adjustment).
- Highly stable with excellent resistance against vibration and shock resistance.
- Coaxial polarized retro-reflective model (SA1E-X) ensures stable detection, unaffected by construction, inclination or shaking of the object, and a high-speed response and small beam ensure reliable counting of target objects moving at high speed.
- Air blower mounting block for installing an air blower to clean the lens surface. Ideal to maintain a clean lens surface and sensor performance.
- Nine types of slits for through-beam models available.
- CE marked, UL listed.



|                |      |        |   |   |                 |                |                |                  | Package Quantity: 1 |      |         |              |              |
|----------------|------|--------|---|---|-----------------|----------------|----------------|------------------|---------------------|------|---------|--------------|--------------|
| Sensing Method |      |        | poing Mothod                                | Sanaing Panga                           | Connection      | Cable          | Operation      | Part             | No.                 |      |         |              |              |
|                |      | Sei    | nsing method                                |   | Connection      | Length         | Mode           | NPN Output       | PNP Output          |      |         |              |              |
|                |      | t      |   |   |                 | 1m             | Light ON       | SA1E-TN1         | SA1E-TP1            |      |         |              |              |
|                |      | nen    |   |   |                 |                | Dark ON        | SA1E-TN2         | SA1E-TP2            |      |         |              |              |
|                |      | ustr   |   |   | Cable           | 0              | Light ON       | SA1E-TN1-2M      | SA1E-TP1-2M         |      |         |              |              |
|                |      | Adj    |   | 20m                                     |                 | 200            | Dark ON        | SA1E-TN2-2M      | SA1E-TP2-2M         |      |         |              |              |
|                |      | ivity  |   | See the characteristics on page 15.     |                 | <b>F</b>       | Light ON       | SA1E-TN1-5M      | SA1E-TP1-5M         |      |         |              |              |
|                |      | nsit   |   |   |                 | SIII           | Dark ON        | SA1E-TN2-5M      | SA1E-TP2-5M         |      |         |              |              |
|                | G    | //Se   |   |   | M8              |                | Light ON       | SA1E-TN1C        | SA1E-TP1C           |      |         |              |              |
|                | d LE | 5      |   |   | Connector       | _              | Dark ON        | SA1E-TN2C        | SA1E-TP2C           |      |         |              |              |
|                | are  | ŧ      |   |   |                 | 1              | Light ON       | SA1E-TN1-NA      | SA1E-TP1-NA         |      |         |              |              |
|                | Infi | tme    |   |   |                 | i m            | Dark ON        | SA1E-TN2-NA      | SA1E-TP2-NA         |      |         |              |              |
| am             |      | ljust  |   | 0                                       | Light ON        | SA1E-TN1-NA-2M | SA1E-TP1-NA-2M |                  |                     |      |         |              |              |
| -ре            |      | y Ac   |   | () 15m                                  | Cable           | 2111           | Dark ON        | SA1E-TN2-NA-2M   | SA1E-TP2-NA-2M      |      |         |              |              |
| lĝnc           |      | itivit |   | See the characteristics on page 16.     |                 | Em             | Light ON       | SA1E-TN1-NA-5M   | SA1E-TP1-NA-5M      |      |         |              |              |
| Thre           |      | ens    |   |   |                 | 5111           | Dark ON        | SA1E-TN2-NA-5M   | SA1E-TP2-NA-5M      |      |         |              |              |
|                |      | 0 S    |   |   | M8<br>Connector |                | Light ON       | SA1E-TN1C-NA     | SA1E-TP1C-NA        |      |         |              |              |
|                |      | Ś      | -   | See the characteristics on page 17.     |                 | _              | Dark ON        | SA1E-TN2C-NA     | SA1E-TP2C-NA        |      |         |              |              |
|                |      | It     |   |   | Cable           | 1m             | Light ON       | SA1E-TAN1        | SA1E-TAP1           |      |         |              |              |
|                |      | nen    |   |   |                 | ''''           | Dark ON        | SA1E-TAN2        | SA1E-TAP2           |      |         |              |              |
|                | ~    | justi  |   |   |                 | 2m             | Light ON       | SA1E-TAN1-2M     | SA1E-TAP1-2M        |      |         |              |              |
|                | LE   | Adj    |   |   |                 | 2111           | Dark ON        | SA1E-TAN2-2M     | SA1E-TAP2-2M        |      |         |              |              |
|                | Red  | ivity  |   |   |                 | 5m             | Light ON       | SA1E-TAN1-5M     | SA1E-TAP1-5M        |      |         |              |              |
|                |      | ensit  |   |   |                 |                |                |                  |                     | 5111 | Dark ON | SA1E-TAN2-5M | SA1E-TAP2-5M |
|                |      | v/S€   |   |   | M8              |                | Light ON       | SA1E-TAN1C       | SA1E-TAP1C          |      |         |              |              |
|                |      | >      |   |   | Connector       |                | Dark ON        | SA1E-TAN2C       | SA1E-TAP2C          |      |         |              |              |
|                |      |        |   | 5.0m (50mm)                             |                 | 1              | Light ON       | SA1E-PN1         | SA1E-PP1            |      |         |              |              |
|                |      | lent   |   | When using IAC-R5/R8                    |                 | i m            | Dark ON        | SA1E-PN2         | SA1E-PP2            |      |         |              |              |
|                |      | lstm   | 3.0m (50mm)                                 |   | _               | Light ON       | SA1E-PN1-2M    | SA1E-PP1-2M      |                     |      |         |              |              |
|                |      | Adjı   |   | 2 0m (150mm)                            | Cable           | 2m             | Dark ON        | SA1E-PN2-2M      | SA1E-PP2-2M         |      |         |              |              |
|                |      | vity   |   | When using IAC-RS2                      |                 |                | Light ON       | SA1E-PN1-5M      | SA1E-PP1-5M         |      |         |              |              |
| tive           |      | nsiti  | (Note)                                      | 1.3m (150mm)                            |                 | 5m             | Dark ON        | SA1E-PN2-5M      | SA1E-PP2-5M         |      |         |              |              |
| eflec          |      | /Sel   | Note: Maintain at least                     | 1 6m (100mm)                            | MQ              |                | Light ON       | SA1E-PN1C        | SA1E-PP1C           |      |         |              |              |
| ro-re          | ED   | 3      | the distance shown                          | When using IAC-R7                       | Connector       | -              | Dark ON        | SA1E-PN2C        | SA1E-PP2C           |      |         |              |              |
| Ret            | ed L |        | IN the () between the SA1E photoelectric    |   |                 |                | Light ON       | SA1E-PN1-NA      | SA1E-PP1-NA         |      |         |              |              |
| zed            | Å    | ent    | switch and reflector.<br>Beflectors are not | 3.0m (100mm)<br>When using IAC-R5/R8    |                 | 1m             |                | SATE-PNI-NA      | SATE-PP2-NA         |      |         |              |              |
| lariz          |      | Istm   | supplied and must be                        | 2.0m (100mm)                            |                 |                | Light ON       | SATE DN1 NA OM   | SATE DD1 NA 2M      |      |         |              |              |
| Ъ              |      | Adju   | ordered separately.                         | When using IAC-R6                       | Cable           | 2m             |                | SATE-FINI-NA-2M  | SATE-FF FINA-2M     |      |         |              |              |
|                |      | /ity , | See characteristics on name 18              | s on 1.4m (150mm)<br>When using IAC-RS2 |                 |                | Light ON       | SATE-PINZ-INA-ZM | SATE-PPZ-NA-2M      |      |         |              |              |
|                |      | Isitiv | 2490 10.                                    | 1 1 m (150mm)                           |                 | 5m             |                | SAIE-PINI-NA-SM  | SAIE-PPI-NA-SM      |      |         |              |              |
|                |      | Ser    |   | When using IAC-RS1                      |                 |                | Dark ON        | SATE-PNZ-NA-5M   | SATE-PPZ-NA-5M      |      |         |              |              |
|                |      | 0//    |   | 1.0m (100mm)                            | M8<br>Connactor | _              |                | SATE-PNTC-NA     | SAIE-PPIC-NA        |      |         |              |              |
|                |      |        | 1 I   |   | Connector       |                | Dark ON        | SA1E-PN2C-NA     | SA1E-PP2C-NA        |      |         |              |              |

|                |       |                       |                                     |                                       |            |            |           |             | Package Quantity: 1 |
|----------------|-------|-----------------------|-------------------------------------|---------------------------------------|------------|------------|-----------|-------------|---------------------|
| Sensing Method |       |                       |                                     | Sensing Bange                         | Connection | Cable      | Operation | Par         | t No.               |
|                |       | 3                     |                                     | Sensing hange                         | Connection | Length     | Mode      | NPN Output  | PNP Output          |
|                |       | ηt                    |                                     |                                       |            | 1          | Light ON  | SA1E-DN1    | SA1E-DP1            |
| e              |       | mer                   |                                     |                                       |            | Im         | Dark ON   | SA1E-DN2    | SA1E-DP2            |
| cti∕           |       | just                  |                                     |                                       | Cabla      | 0          | Light ON  | SA1E-DN1-2M | SA1E-DP1-2M         |
| efle<br>d Ll   | T     | Ad                    | ◀                                   |                                       | - Cable    | 2111       | Dark ON   | SA1E-DN2-2M | SA1E-DP2-2M         |
| se-r           | are   | ivity                 |                                     | 700 mm                                |            | Em         | Light ON  | SA1E-DN1-5M | SA1E-DP1-5M         |
| iffu           | l II  | nsit                  |                                     |                                       |            | 500        | Dark ON   | SA1E-DN2-5M | SA1E-DP2-5M         |
|                |       | /Se                   |                                     | See the characteristics on page 18.   | M8         |            | Light ON  | SA1E-DN1C   | SA1E-DP1C           |
|                |       | ≥                     |                                     |                                       | Connector  |            | Dark ON   | SA1E-DN2C   | SA1E-DP2C           |
| Ľ              |       | nt                    |                                     |                                       |            | 1m         | Light ON  | SA1E-BN1    | SA1E-BP1            |
| ssic           |       | stme                  |                                     |                                       |            | 1111       | Dark ON   | SA1E-BN2    | SA1E-BP2            |
| bre            |       | Adjus                 |                                     |                                       | Cabla      | 0m         | Light ON  | SA1E-BN1-2M | SA1E-BP1-2M         |
| Sup            | Ш     | ge /                  |                                     | 20 to 200 mm                          | Cable      | 2111       | Dark ON   | SA1E-BN2-2M | SA1E-BP2-2M         |
| pu             | fed   | Rar                   |                                     | 40 to 200 mm                          |            | Em         | Light ON  | SA1E-BN1-5M | SA1E-BP1-5M         |
| grou           | "     | sing                  |                                     | Adjustable Sensing Range              |            | 5111       | Dark ON   | SA1E-BN2-5M | SA1E-BP2-5M         |
| acki           |       | Sen                   |                                     |                                       | M8         |            | Light ON  | SA1E-BN1C   | SA1E-BP1C           |
| m              | ı≊  ≥ |                       | See the characteristics on page 18. | Connector                             | _          | Dark ON    | SA1E-BN2C | SA1E-BP2C   |                     |
| 0              | 6     | Ħ                     | E                                   |                                       |            | 1m         | Light ON  | SA1E-NN1    | SA1E-NP1            |
| cti            |       | /Sensitivity Adjustme |                                     |                                       |            | 1111       | Dark ON   | SA1E-NN2    | SA1E-NP2            |
| efle           |       |                       |                                     |                                       | Cablo      | <u>0</u> m | Light ON  | SA1E-NN1-2M | SA1E-NP1-2M         |
| Ĕ              |       |                       |                                     | 50 to 150 mm                          |            | 2111       | Dark ON   | SA1E-NN2-2M | SA1E-NP2-2M         |
| ean            | Sed   |                       |                                     |                                       |            | 5m         | Light ON  | SA1E-NN1-5M | SA1E-NP1-5M         |
| q-ll           | "     |                       |                                     |                                       |            |            | Dark ON   | SA1E-NN2-5M | SA1E-NP2-5M         |
| l m            |       |                       |                                     |                                       | M8         |            | Light ON  | SA1E-NN1C   | SA1E-NP1C           |
| <i>"</i>       |       | 3                     |                                     |                                       | Connector  |            | Dark ON   | SA1E-NN2C   | SA1E-NP2C           |
|                |       | Ħ                     |                                     |                                       |            | 1m         | Light ON  | SA1E-GN1    | SA1E-GP1            |
| ctive          |       | tme                   |                                     |                                       |            |            | Dark ON   | SA1E-GN2    | SA1E-GP2            |
| efle           |       | ijus                  | ا                                   |                                       | Cable      | 2m         | Light ON  | SA1E-GN1-2M | SA1E-GP1-2M         |
| цЪ             | dL    | / Ad                  |                                     | 5 to 35 mm                            | Cable      | 2111       | Dark ON   | SA1E-GN2-2M | SA1E-GP2-2M         |
| gen            | rare  | ivity                 |                                     |                                       |            | 5m         | Light ON  | SA1E-GN1-5M | SA1E-GP1-5M         |
| ver            | Ē     | nsit                  |                                     | See the characteristics on page 19    |            | om         | Dark ON   | SA1E-GN2-5M | SA1E-GP2-5M         |
| Š              |       | /Se                   |                                     | See the characteristics on page 13.   | M8         | _          | Light ON  | SA1E-GN1C   | SA1E-GP1C           |
| _              |       | 3                     |                                     |                                       | Connector  |            | Dark ON   | SA1E-GN2C   | SA1E-GP2C           |
| ive            |       | ţ                     |                                     |                                       |            | 1          | Light ON  | SA1E-XN1    | SA1E-XP1            |
| eflect         |       | tme                   | 👔                                   | 2.0m                                  |            | I          | Dark ON   | SA1E-XN2    | SA1E-XP2            |
| tro-re         |       | djus                  |                                     |                                       | Cable      | 2          | Light ON  | SA1E-XN1-2M | SA1E-XP1-2M         |
| d Re           | Ē     | ity A                 |                                     | 1.0m [100 mm]<br>(when using IAC-R10) | Gubie      | £          | Dark ON   | SA1E-XN2-2M | SA1E-XP2-2M         |
| arize          | Red   | sitiv                 | Note: Reflector is not supplied     |                                       |            | 5          | Light ON  | SA1E-XN1-5M | SA1E-XP1-5M         |
| I Pol          |       | Sen                   | separately.                         | 1.0m [100 mm]<br>(when using IAC-R11) |            | 5          | Dark ON   | SA1E-XN2-5M | SA1E-XP2-5M         |
| axia           |       | /ith                  |                                     |                                       | M8         | _          | Light ON  | SA1E-XN1C   | SA1E-XP1C           |
| ပိ             | <     |                       | See the characteristics on page 19. | Connector                             |            | Dark ON    | SA1E-XN2C | SA1E-XP2C   |                     |



### Accessories (optional)

### Slits (for through-beam)

| Item               | Slit Size       | Part No. | Ordering No. | Package<br>Quantity |
|--------------------|-----------------|----------|--------------|---------------------|
|                    | 0.5 mm × 18 mm  | SA9Z-S06 | SA9Z-S06PN02 |                     |
| Vertical Slit      | 1.0 mm × 18 mm  | SA9Z-S07 | SA9Z-S07PN02 |                     |
|                    | 2.0 mm × 18 mm  | SA9Z-S08 | SA9Z-S08PN02 |                     |
|                    | 0.5 mm × 6.5 mm | SA9Z-S09 | SA9Z-S09PN02 |                     |
| Horizontal<br>Slit | 1.0 mm × 6.5 mm | SA9Z-S10 | SA9Z-S10PN02 | 2                   |
| One                | 2.0 mm × 6.5 mm | SA9Z-S11 | SA9Z-S11PN02 |                     |
|                    | ø0.5 mm         | SA9Z-S12 | SA9Z-S12PN02 |                     |
| Round Slit         | ø1.0 mm         | SA9Z-S13 | SA9Z-S13PN02 |                     |
|                    | ø2.0 mm         | SA9Z-S14 | SA9Z-S14PN02 |                     |

### Reflectors (for polarized retro-reflective)

|           | Part No.                    | Package<br>Quantity |   |
|-----------|-----------------------------|---------------------|---|
|           | Standard                    | IAC-R5              |   |
|           | Small                       | IAC-R6              |   |
|           | Large                       | IAC-R8              |   |
| Deflector | Narrow (rear/side mounting) | IAC-R7M             |   |
| Reliector | Narrow (rear mounting)      | IAC-R7B             |   |
|           | Narrow (side mounting)      | IAC-R7S             | 1 |
|           | Tape Type (40 × 35 mm)      | IAC-RS1             |   |
|           | Tape Type (80 × 70 mm)      | IAC-RS2             |   |
| Beflector | For IAC-R5                  | IAC-L2              |   |
| Mounting  | For IAC-R6                  | IAC-L3              |   |
| Bracket   | For IAC-R8                  | IAC-L5              |   |

See page 13 for dimensions.
The IAC-L2 is not supplied with mounting screws and nuts. Use commercially available M4 screws and nuts for mounting the IAC-R5 reflector.

 $\bullet$  The IAC-L3 is supplied with two mounting screws (M3  $\times$  8 mm sems screws). • The IAC-L5 is supplied with two mounting screws (M4  $\times$  10 mm sems

screws). The IAC-R7M and IAC-R7S are supplied with two M3 × 8 mm self-tapping screws, two flat washers, and two spring washers.

• The IAC-R7B is supplied with an  $M3 \times 8$  mm self-tapping screw, a flat washer, and a spring washer.

### Sensor Mounting Brackets

|                   | Item                | Part No. | Package<br>Quantity |
|-------------------|---------------------|----------|---------------------|
|                   | Vertical Mounting   | SA9Z-K01 |                     |
| Main Unit         | Horizontal Mounting | SA9Z-K02 | 4                   |
| Mounting Brackets | Cover type          | SA9Z-K03 | I                   |
|                   | Back Mounting       | SA9Z-K04 |                     |

 $\bullet$  Two mounting screws (M3  $\times$  12 mm sems screws) are supplied with the SA9Z-K01 and SA9Z-K02.

Two mounting screws (M3  $\times$  14 mm sems screws) are supplied with the SA9Z-K03.

• The through-beam model requires two mounting brackets, one each for the projector and the receiver.

• The SA9Z-K02 cannot be used for the connector models.

• Contact IDEC about mounting brackets for the connector.

### Connector Cable (for M8 connector model)

| Number of<br>Core Wires | Style & Length  | Part No.      | Package<br>Quantity |
|-------------------------|-----------------|---------------|---------------------|
|                         | Straight, 2m    | SA9Z-CM8K-4S2 |                     |
| 4                       | Right angle, 2m | SA9Z-CM8K-4L2 | -                   |
| 4                       | Straight, 5m    | SA9Z-CM8K-4S5 |                     |
|                         | Right angle, 5m | SA9Z-CM8K-4L5 |                     |

#### Reflectors (used only for coaxial polarized retro-reflective)

| Item                       | Part No.    | Package<br>Quantity |   |
|----------------------------|-------------|---------------------|---|
|                            | Standard    | IAC-R9              |   |
| Reflector                  | Small       | IAC-R10             | 4 |
|                            | Ultra-small | IAC-R11             |   |
| Reflector Mounting Bracket | For IAC-R9  | IAC-L3              |   |

### **Air Blower Mounting Block**

| Item                      | Part No. | Package Quantity |
|---------------------------|----------|------------------|
| Air Blower Mounting Block | SA9Z-A02 | 1                |

• Two mounting screws (M3  $\times$  20 mm sems screws), one M5  $\times$  6 mm screw for plugging the air supply port, and one gasket (0.5 mm thick) are supplied.

• The air tube fitting and mounting bracket are not supplied and must be

ordered separately (recommended mounting bracket: SA9Z-K01). • Material: Anodized aluminum surface

### Sensitivity Control Screwdriver

| Item                            | Part No.  | Package Quantity |
|---------------------------------|-----------|------------------|
| Sensitivity Control Screwdriver |           |                  |
| •                               | SA9Z-AD01 | 1                |



# **Specifications**

|                 |                 |   | Through-beam   |   | Polarized Retro-reflective  |  |  |  |  |
|-----------------|-----------------|---|--|---|---|--|--|--|--|
| Sensing Met     | hod             | Infrared LED<br>With sensitivity<br>adjustment  | Red LED<br>With sensitivity<br>adjustment                        | Infrared LED<br>Without sensitivity<br>adjustment | With sensitivity<br>adjustment  | Without sensitivity<br>adjustment  |  |  |  |
| Part No.        |                 | SA1E-T□   | SA1E-TA□   | SA1E-T⊡-NA  | SA1E-P□   | SA1E-P□-NA   |  |  |  |
| Power Voltage   | e               | 12 to 24V DC (Operating   | range: 10 to 30V DC) equip                                       | ped with reverse-polarity pro                     | tection   |  |  |  |  |
| Current Draw    |                 | Projector: 15 mA<br>Receiver: 20 mA   | 30 mA  |   |   |  |  |  |  |
| Sensing Range   |                 | 20m   | 10m 15m  |   | 5.0m (IAC-R5/R8)<br>3.0m (IAC-R6)<br>2.0m (IAC-RS2)<br>1.3m (IAC-RS1)<br>1.6m (IAC-R7□) (Note 1)  | 3.0m (IAC-R5/R8)<br>2.0m (IAC-R6)<br>1.4m (IAC-RS2)<br>1.1m (IAC-RS1)<br>1.0m (IAC-R7□) (Note 2) |  |  |  |
| Adjustable Se   | ensing Range    | —   |  |   |   |  |  |  |  |
| Detectable Of   | bject           | Opaque  |  |   |   | Opaque, transparent and mirror-like objects  |  |  |  |
| Hysteresis      |                 | _   |  |   |   |  |  |  |  |
| Response Tin    | ne              | 1 ms maximum  |  |   |   |  |  |  |  |
| Sensitivity Ad  | justment        | Adjustable using a potent<br>Through-beam and polari  | iometer (approx. 240°)<br>zed retro-reflective models a          | are also available without se                     | nsitivity adjustment.   |  |  |  |  |
| Sensing Rang    | ge Adjustment   | _   |  |   |   |  |  |  |  |
| Light Source    | Element         | Infrared LED  | Red LED  | Infrared LED                                      | Red LED   |  |  |  |  |
| Operation Mo    | ode             | Light ON/Dark ON  |  |   |   |  |  |  |  |
|                 |                 | NPN open collector or PN  | IP open collector (30V DC,                                       | 100 mA maximum, short-circ                        | uit protection)   |  |  |  |  |
| Control Output  |                 | Voltage drop:<br>2V max. (30V DC, 100<br>mA max)<br>1.2V max. (30V DC, 10<br>mA max)<br>With output reverse<br>connection protection<br>control circuit | Voltage drop: 1.2V max.  |   | Voltage drop:<br>2V max. (30V DC, 100<br>mA max)<br>1.2V max. (30V DC, 10<br>mA max)<br>With output reverse<br>connection protection<br>control circuit | Voltage drop: 1.2V max.  |  |  |  |
| LED Indicator   | ſS              | Operation LED: Yellow<br>Stable LED: Green<br>Power LED: Green (Through-beam model projector)   |  |   |   |  |  |  |  |
| Interference F  | Prevention      | -   | in close proximity.  |   |   |  |  |  |  |
| Degree of Pro   | otection        | IP67 (IEC 60529)  |  |   |   |  |  |  |  |
| Extraneous Li   | ight Immunity   | Sunlight: 10,000 lux maximum, Incandescent lamp: 5,000 lux maximum (at receiver)  |  |   |   |  |  |  |  |
| Operating Ter   | nperature       | -25 to +55°C (no freezing)  |  |   |   |  |  |  |  |
| Operating Hu    | midity          | 35 to 85% RH (no condensation)  |  |   |   |  |  |  |  |
| Storage Temp    | perature        | -40 to +70°C (no freezing)  |  |   |   |  |  |  |  |
| Insulation Res  | sistance        | Between live part and mounting bracket: 20 MΩ maximum (500V DC megger)  |  |   |   |  |  |  |  |
| Dielectric Stre | ength           | Between live part and mo  | ounting bracket: 1000V AC, 5                                     | 50/60 Hz, 1 minute                                |   |  |  |  |  |
| Vibration Res   | istance         | Damage limits: 10 to<br>500 90 Hz, 1 cycle 5<br>mins, in each of 3 axes   | Damage limits: 10 to 55 Hz<br>mm,<br>20 cycles in each of 3 axes | r, double amplitude 0.75                          | Damage limits: 10 to 500<br>90 Hz, 1 cycle 5 mins, in<br>each of 3 axes   | Damage limits: 10 to 55<br>Hz, double amplitude<br>1.5 mm,<br>20 cycles in each of 3<br>axes     |  |  |  |
| Shock Resista   | ance            | Damage limits: 1000 m/s <sup>2</sup> , 6 shocks in each of 3 axes   | Damage limits: 500 m/s <sup>2</sup> , 1                          | 0 shocks in each of 3 axes                        | Damage limits: 1000 m/s <sup>2</sup> , 6 shocks in each of 3 axes   | Damage limits: 500 m/s <sup>2</sup> ,<br>10 shocks in each of 3 axes                             |  |  |  |
|                 | Case            | PC/PBT  |  |   |   |  |  |  |  |
| Material        | Lens            | PMMA  | PC   |   | PMMA  |  |  |  |  |
|                 | Indicator Model | PC  |  |   |   |  |  |  |  |
| Weight          | Cable Model     | Projector: 30g, Receiver:   | 30g (Note 3)   |   |   |  |  |  |  |
| (approx.)       | Connector Model | Projector: 10g, Receiver:   | 10g  |   |   |  |  |  |  |
| Connection      | Cable Model     | ø3.5 mm, 3-core, 0.2 mm   | <sup>2</sup> cable (2-core for the projec                        | ctor of through-beam model)                       |   |  |  |  |  |
| Method          | Connector Model | M8 connector (4-pin)  |  |   |   |  |  |  |  |

Note 1: Maintain at least the distance shown below between the SA1E photoelectric switch and reflector.

IAC-R5/R6/R8: 50 mm

IAC-R7: 100 mm

IAC-RS1/RS2: 150 mm

The detection distance cannot be guaranteed if the reflector is deformed or the tape type reflector is applied on uneven surface.

Note 2: Maintain at least the distance shown below between the SA1E photoelectric switch and reflector. IAC-R5/R6/R7□/R8: 100 mm IAC-R51/RS2: 150 mm

Note 3: Cable length: 1m (50g when the cable length is 2m. 110g when the cable length is 5m.)

# Specifications

| Sensing Method   |                    | Diffuse-reflective   | Background Suppression<br>(BGS)   | Small-beam Reflective   | Convergent Reflective      | Coaxial Polarized<br>Retro-reflective             |  |  |
|------------------|--------------------|--|---|---|----------------------------|---|--|--|
| Part No.         |                    | SA1E-D□  | SA1E-B  | SA1E-N 🗆  | SA1E-G                     | SA1E-X  |  |  |
| Power Voltage    |                    | 12 to 24V DC (Operating range: 10 to 30V DC), equipped with reverse-polarity protection                                  |   |   |                            |   |  |  |
| Current Draw     |                    | 30 mA  |   |   |                            | 20 mA   |  |  |
| Sensing Range    |                    | 700 mm<br>(using 200 × 200 mm<br>white mat paper)  | 20 mm to preset<br>(using 200 × 200 mm<br>white mat paper)  | 50 to 150 mm         5 to 35 mm           (using 100 × 100 mm         (using 100 × 100 mm           white mat paper)         white mat paper) |                            | 2 m<br>(using IAC-R9)                             |  |  |
| Adjustable Ser   | nsing Range        | —  | 40 to 200 mm  |   | —                          |   |  |  |
| Detectable Ob    | ject               | Opaque/Transparent   | Opaque  | Opaque/Transparent  |                            | Opaque, transparent and mirror-like objects       |  |  |
| Hysteresis       |                    | 20% maximum  | 10% maximum   | 20% maximum   |                            | —   |  |  |
| Response Tim     | e                  | 1 ms maximum   |   |   |                            | 500 µs maximum                                    |  |  |
| Sensitivity Adju | ustment            | Adjustable using a potentiometer (approx. 240°)  | _   | Adjustable using a potentic   |                            |   |  |  |
| Sensing Range    | e Adjustment       | _  | 6-turn control knob   |   | _                          |   |  |  |
| Light Source E   | lement             | Infrared LED   | Red LED   |   | Infrared LED               | Red LED   |  |  |
| Operation Mod    | le                 | Light ON/Dark ON   |   |   |                            |   |  |  |
| Control Output   |                    | NPN open collector or PNF  | NPN open collector or PNP open collector (30V DC, 100 mA maximum with short circuit protection circuit) |   |                            |   |  |  |
|                  |                    | Voltage drop:<br>2V max. (30V DC, 100 mA)<br>1.2V max. (30V DC, 100 mA)<br>Output reverse-polarity<br>protection circuit | Voltage drop:<br>2V max. (30V DC, 100<br>mA)<br>Output reverse-polarity<br>protection circuit           | Voltage drop: 1.2V max.   |                            |   |  |  |
| LED Indicators   | ;                  | Operation LED: Yellow<br>Stable LED: Green   | Operation LED: Yellow   | Operation LED: Yellow<br>Stable LED: Green  | Operation LED: Yellow      |   |  |  |
| Interference Pr  | revention          | Two units can be mounted in close proximity.   |   |   |                            |   |  |  |
| Degree of Prot   | ection             | IP67 (IEC 60529)   |   |   |                            |   |  |  |
| Extraneous Lig   | ght Immunity       | Sunlight: 10,000 lux maximum, Incandescent lamp: 5,000 lux maximum (at receiver)   |   |   |                            |   |  |  |
| Operating Tem    | perature           | -25 to +55°C (no freezing)   |   |   |                            |   |  |  |
| Operating Hun    | nidity             | 35 to 85% RH (no condensation)   |   |   |                            |   |  |  |
| Storage Tempe    | erature            | -40 to +70°C (no freezing)   |   |   |                            |   |  |  |
| Insulation Res   | istance            | Between live part and mounting bracket: 20 MΩ maximum (500V DC megger)   |   |   |                            |   |  |  |
| Dielectric Stree | ngth               | Between live part and mounting bracket: 1000V AC, 50/60 Hz, 1 minute   |   |   |                            |   |  |  |
| Vibration Resis  | stance             | Damage limits: 10 to 500 H<br>of 3 axes  | lz, 1 cycle 5 mins in each  | Damage limits: 10 to 55 Hz  | , double amplituide 1.5mm, | ble amplituide 1.5mm, 20 cycles in each of 3 axes |  |  |
| Shock Resista    | nce                | Damage limits: 1000 m/s <sup>2</sup> ,   | 6 shocks in each of 3 axes  | Damage limits: 500 m/s <sup>2</sup> , 1   | 0 shocks in each of 3 axes |   |  |  |
|                  | Housing            | PC/PBT   |   |   |                            |   |  |  |
| Material         | Lens               | PMMA   |   | PC PMMA   |                            |   |  |  |
|                  | Indicator<br>cover | PC   |   | 1   |                            |   |  |  |
| Weight           | Cable Model        | 30g (Note 1)   | 35g (Note 2)  | 30g (Note 1)  |                            |   |  |  |
| (approx.)        | Connector<br>Model | 10g  | 25g   | 10g   |                            |   |  |  |
| Connection       | Cable Model        | ø3.5 mm, 3-core, 0.2 mm <sup>2</sup>   | cable   |   |                            |   |  |  |
| Method           | Connector<br>Model | M8 connector (4-pin)   |   |   |                            |   |  |  |

Note 1: Cable length: 1m (50g when the cable length is 2m. 110g when the cable length is 5m.) Note 2: Cable length: 1m (55g when the cable length is 2m. 120g when the cable length is 5m.)

## **Slit and Sensing Range**

A slit, which changes the beam size of through-beam sensors, can easily be attached to the sensing side of the through-beam projector and receiver. Three different slit widths are available.

| Slit     |                             | w/Sensitivity Adjustment |                        |   |                        | w/o Sensitivity Adjustment |                        |   |                        |
|----------|-----------------------------|--------------------------|------------------------|---|------------------------|----------------------------|------------------------|---|------------------------|
|          |                             | Sensing Range (m)        |                        | Minimum Detectable<br>Object Width (mm)<br>(Note 1) |                        | Sensing Range (m)          |                        | Minimum Detectable<br>Object Width (mm)<br>(Note 2) |                        |
|          |                             |                          | Attach                 | ied on:   |                        |                            | Attach                 | ied on:   |                        |
| Part No. | Slit Width: A (see page 14) | Receiver                 | Receiver/<br>Projector | Receiver  | Receiver/<br>Projector | Receiver                   | Receiver/<br>Projector | Receiver  | Receiver/<br>Projector |
| SA9Z-S06 | 0.5 mm                      | 2.5                      | 1.0                    | 0.5   | 0.5                    | 5.0                        | 1.5                    | 7.0   | 0.5                    |
| SA9Z-S07 | 1.0 mm                      | 3.5                      | 1.5                    | 1.0   | 1.0                    | 7.0                        | 3.0                    | 7.0   | 1.0                    |
| SA9Z-S08 | 2.0 mm                      | 6.0                      | 3.5                    | 2.0   | 2.0                    | 9.0                        | 5.5                    | 7.0   | 2.0                    |
| SA9Z-S09 | 0.5 mm                      | 2.0                      | 0.7                    | 0.5   | 0.5                    | 4.0                        | 1.5                    | 7.0   | 0.5                    |
| SA9Z-S10 | 1.0 mm                      | 3.0                      | 1.5                    | 1.0   | 1.0                    | 7.0                        | 2.5                    | 7.0   | 0.8                    |
| SA9Z-S11 | 2.0 mm                      | 5.5                      | 3.0                    | 2.0   | 2.0                    | 9.0                        | 5.0                    | 7.0   | 1.5                    |
| SA9Z-S12 | 0.5 mm                      | 0.8                      | 0.08                   | 0.5   | 0.5                    | 1.3                        | 0.1                    | 5.0   | 0.5                    |
| SA9Z-S13 | 1.0 mm                      | 1.5                      | 0.3                    | 1.0   | 1.0                    | 2.5                        | 0.3                    | 5.0   | 0.6                    |
| SA9Z-S14 | 2.0 mm                      | 2.5                      | 1.2                    | 2.0   | 2.0                    | 5.5                        | 1.6                    | 5.0   | 1.7                    |



Horizontal slits and round slits have an orientation. Make sure that the TOP marking comes on top of the sensor (LED side).

Note 1: At 1mm from receiver surface.

Note 2: At the intermediate point of maximum sensing range between the projector and receiver.

• The slit can be installed onto the front easily (see the figure at right).

# **Output Circuit & Wiring Diagram**

#### Through-beam (infrared LED w/sensitivity adjustment) Polarized reflective (w/sensitivity adjustment) Diffuse-reflective Background suppression

### **NPN Output**





Connector Pin Assignment ① (OUT) 0 3 (0V) ② (NC) 0 4 (+V)

### **Through-beam Projector**



Through-beam (infrared/red LED without sensitivity adjustment) Polarized reflective (without sensitivity adjustment) Small-beam reflective Convergent reflective Coaxial polarized retro-reflective

### NPN Output



| Connector | Pin Ass | signment |
|-----------|---------|----------|
| ① (OUT)   | 60      | ③ (0V)   |
| ② (NC)    | les/    | ④ (+V)   |

### PNP Output



Connector Pin Assignment (1) (OUT) (0) (3) (0V) (2) (NC) (0) (4) (+V)

### **Through-beam Projector**





### **Dimensions**

### Cable Model

### Through-beam



Through-beam

(infrared LED without/sensitivity adjustment) (red LED with sensitivity adjustment)



#### Coaxial polarized retro-reflective





## **Dimensions**



Through-beam

(infrared LED without sensitivity adjustment) (red LED with sensitivity adjustment)



Coaxial polarized retro-reflective





13.4

14.5

Note 1: Power ON LED (green) for through-beam projector Note 2: No sensitivity control and stable LED are attached on the through-beam projector.

- Note 3: 5.2 mm for polarized retro-reflective model
- Note 4: No sensitivity control is installed on the type without sensitivity adjustment.
- Note 5: Cable length depends on model.
- Note 6: Stable LED is not provided on the background suppression model.
- Note 7: The connector length is 18 mm when a right-angle connector cable (SA9Z-CM8K-4L\*) is attached.



35.3

8.3

# Reflectors



(Effective reflecting area:  $30 \times 31$ )

(Effective reflecting area:  $47.2 \times 47.2$ )





3

9

6

IAC-R6



IAC-R7M (rear/side mounting)



IAC-R7B (rear mounting)



### IAC-R7S (side mounting)



• Effective reflecting area: 8.6 × 29.5

The mounting plate for reflector must be 0.8 to 2.5 mm in thickness.

### IAC-R9



(Reflecting surface 47×47.6)





IAC-R11



All dimensions in mm.

## **Dimensions**





bracket (SA9Z-K01)

(Material: Anodized aluminum surface)

IDEC

side only)

ŝ

μ

<u>6.5</u>

bracket are not supplied and

(recommended mounting bracket:

must be ordered separately

All dimensions in mm.

SA9Z-K01).

### 1-1. Through-beam SA1E-T (Infrared LED w/sensitivity adjustment)



### 1-2. Through-beam SA1E-T□-NA (Infrared LED w/o sensitivity adjustment)



#### Lateral Displacement (Without slit)



Excess Gain (With horizontal slit)







Lateral Displacement (With 0.5-mm vertical slit)



Lateral Displacement (With 0.5-mm horizontal slit)



#### Lateral Displacement (With ø0.5-mm round slit)





Lateral Displacement (With 1.0-mm vertical slit)



Lateral Displacement (With 1.0-mm horizontal slit)

Slits on both sides

Sensing Distance X (m)

One slit

on receiver

400

300

200

100

-100

-200

-300

-400 L

ſ

Excess Gain (With round slit)



Lateral Displacement (With 2.0-mm vertical slit)





Lateral Displacement (With 2.0-mm horizontal slit)

#### Lateral Displacement (With ø1.0-mm round slit)



Lateral Displacement (With ø2.0-mm round slit)



### 1-3. Through-beam SA1E-TAD (Red LED w/sensitivity adjustment)



IDEC

### 2-1. Polarized Retro-reflective SA1E-PD (Red LED w/sensitivity adjustment)







### 3. Diffuse-Reflective SA1E-D (Infrared LED w/sensitivity adjustment)





### 5. Small-beam Reflective SA1E-ND (Red LED w/sensitivity adjustment)



### 6. Convergent Reflective SA1E-GD (Infrared LED w/sensitivity adjustment)



#### Brightness vs. Sensing Distance





Color Matte Paper and Other Materials



Object Size vs. Sensing Distance



- The graph on the left shows the sensing distances for different colors and materials and can be used as a reference when setting the distance. Because sensing distance depends on the object's size and surface condition, provide a sufficient distance.
- Note that sensing may be affected by reflective object behind the sensing object.
- Referring to the graph on the left, provide a sufficient distance between the photoelectric switch and background.

Object: Colour chips of colour standards according to JIS Z8721 (Non Glossy Edition)

### 7. Coaxial Polarized Retro-reflective SA1E-X (Infrared LED w/sensitivity adjustment)









### Instructions

- 1. Indicator and Output Operation (except for background suppression model)
- The operation LED turns on (yellow) when the control output is on. Operation LED (yellow)



- The stable LED turns on (green) either at stable incident or stable interruption. Make sure to use the photoelectric switch
- after the stable operation is ensured.In the light ON operation, the output turns on when the receiving light intensity level is 1.0 or over as shown on the right.
- In the dark-ON operation, the output turns on when the receiving light intensity level is 1.0 or less as shown on the right.

| Receiving Light    |  | Light S<br>Receiving   | Stable<br>LED | Operation LED (yellow)/<br>Control Output |         |
|--------------------|--|------------------------|---------------|---|---------|
| intensity          | / Levei  | Status                 | (green)       | Light ON                                  | Dark ON |
|                    | 1.2 and<br>over                                      | Stable<br>Incident     | ON            |   | OFF     |
| Operation<br>Level | 1.0 Unstable<br>Incident<br>Unstable<br>Interruption | OFF                    | ON            | UFF                                       |         |
|                    |  |                        |               |   |         |
|                    | 0.8 and below  | Stable<br>Interruption | ON            | OFF                                       | ON      |

### 2. Optical Axis Alignment (Light ON)

### Through-beam

Fasten the receiver temporarily. Place the projector to face the receiver. Move the projector up, down, right and left to find the range where the operation LED turns on. Fasten the projector in the middle of the range. Next, move the receiver up, down, right and left in the same manner and fasten in the middle of the range where the operation LED turns on. Make sure that stable LED turns on at stable incident and stable interruption.

### Polarized retro-reflective

Install the reflector perpendicularly to the optical axis. Move the SA1E photoelectric switch up, down, right and left to find the range where the operation LED turns on. Fasten the switch in the middle of the range. Polarized retro-reflective model can be installed also by finding the position where the reflection of projected red light is most intense, while observing the reflection on the reflector from behind the switch. Make sure that stable LED turns on at stable incident and stable interruption.

#### Diffuse-reflective/Small-beam reflective/ Convergent reflective

Place the SA1E photoelectric switch where the switch can detect the object. Move the switch up, down, right and left to find the range where the operation LED tuns on. Fasten the switch in the middle of the range. Make sure that stable LED turns on at stable incident and stable interruption. Because the light source element of small-beam reflective model is a red LED, visual inspection is possible as well.

### 3. Sensitivity Adjustment

Referring to the table at right, adjust the sensitivity of the SA1E photoelectric switch when necessary, in such cases as the through-beam model is used to detect small or translucent objects or the reflective model is affected by background. The table explains the status of operation LED when the operation mode is set to light ON.

- After adjusting the sensitivity, make sure that stable LED turns on at stable incident and stable interruption. For detecting objects too small to turn on the stable LED, use an optional slit.
- Sensitivity is set to the maximum (+) at the factory before shipment. When adjusting the sensitivity, use the screwdriver supplied with the SA1E photoelectric switch to turn the control as shown below, to a torque of 0.05 N·m maximum.



#### 4. Adjustment of Sensing Range for Background Suppression (BGS) Model

• When adjusting the sensing range, follow the instruction below.

| Step | Distance Control | Adjusting Procedure   |
|------|------------------|---|
| 1    |                  | Install the photoelectric switch and<br>the object firmly. Turn the control<br>counterclockwise until the operation LED<br>turns off (turns on with dark ON type). From<br>this point, turn the control clockwise until the<br>operation LED turns on (turns off with dark<br>ON type) (point A). |
| 2    |                  | Remove the object, and confirm that the<br>operation LED turns off (turns on with dark<br>ON type). Turn the control clockwise until<br>the operation LED turns on (detecting the<br>background) (turns off with dark ON type)<br>(point B). (Note 1)   |
| 3    | C C              | Set the middle point between point A and B as point C. (Note 2)   |

- Note 1: When the background is far off and not detected, turn the control 360°, and set the point as point C.
- Note 2: Because the control is multi-turn, it may take more than one turn to move from point A to point B.
- Note 3: Turning the control clockwise lengthens the sensing distance.
- Note 4: Background suppression (BGS) model is not provided with a stable LED.



### 5. Power Supply and Wiring

- Do not use the SA1E photoelectric switch at the transient status immediately after turning on the power (approx. 100 ms, background suppression model: 200 ms). When the load and switch use different power supplies, make sure to power up the switch first.
- Use a power supply with little noise and inrush current, and use the photoelectric switch within the rated voltage range. Make sure that ripple factor is within the allowable limit. Do not apply AC voltage, otherwise the switch may blow out or burn.
- When using a switching power supply, make sure to ground the FG (frame ground) terminal, otherwise high-frequency noise may affect the photoelectric switch.
- Turn power off before inserting/removing the connector on photoelectric switch. Make sure that excessive mechanical force is not applied to the connector. Connect the connector cable to a tightening torque of 0.5 N·m maximum.
- To ensure the degree of protection, use the applicable connector cable for the connector model. Connector cables are ordered separately.
- Avoid parallel wiring with high-voltage or power lines in the same conduit, otherwise noise may cause malfunction and damage. When wiring is long, use a separate conduit for wiring.
- Use a cable of 0.3 mm<sup>2</sup> minimum core wires, then the cable can be extended up to 100m.

### 6. Installation

### Installing the Photoelectric Switch

- Do not install the SA1E photoelectric switches in an area where the switches are subject to the following conditions, otherwise malfunction and damage may be caused.
  - \* Inductive devices or heat source
  - \* Extreme vibration or shock
  - \* Large amount of dust
  - \* Toxic gases
  - \* Water, oil, chemicals
  - \* Outdoor
- Make sure to prevent sunlight, fluorescent light, and especially the fluorescent light of inverters from entering the receiver of the photoelectric switch directly. Keep the through-beam model receiver away from intense extraneous light.
- Interference prevention allows two SA1E switches to be mounted in close proximity. However, the through-beam model is not equipped with interference prevention. Maintain appropriate distance between the switches referring to the lateral displacement characteristics.
- Because the SA1E photoelectric switches are IP67 waterproof, the SA1E can be exposed to water. However, wipe water drops and smears from the lens and slit using a soft cloth to make sure of the best detecting performance.
- Polycarbonate or acrylic resins are used for optical elements. Do not use ammonia or caustic soda for cleaning, otherwise optical elements will be dissolved. To remove dust and moisture build-up, use soft dry cloth.
- Tighten the mounting screws (M3) to a torque of 0.5 N·m. Do not tighten the mounting screws excessively or hit the switch with a hammer, otherwise the protection degree cannot be maintained.

### Installing the Reflector

- Use M4 mounting screws for the IAC-R5 and IAC-R8 reflector, and M3 mounting screws for the IAC-R6 reflector. Tighten the mounting screws to a tightening torque of 0.5 N·m maximum. Mounting screws are not supplied with the switch.
- Use the M3 self-tapping screw, flat washer, and spring washer to tighten the IAC-R7 reflector to a torque of 0.5 to 0.6 N·m.
- Optional reflector mounting bracket IAC-L2 is not supplied with mounting screws or nuts.
- IAC-L3 and IAC-L5 are supplied with mounting screws for mounting the reflector on the bracket.
- Reflector IAC-RS1 and IAC-RS2 can be installed directly on a flat surface using the adhesive tape attached to the back of the reflector. Before attaching the reflector, clean the board surface to ensure secure attachment.

### Installing the air blower mounting block SA9Z-A02

- When installing the SA9Z-A02 on the SA1E photoelectric switch, use the attached M3 × 20 mounting screws and tighten to a torque of 0.5 N·m maximum.
- Do not use the mounting screw (M3  $\times$  12) supplied with the mounting bracket (SA9Z-K01) to mount the SA1E photoelectric switches.
- The SA9Z-A02 cannot be used with the through-beam slits (SA9Z-S06 to S14).
- The air tube fitting (M5) can be installed to either the top or side. The air tube is not supplied.
- Close the unused port using the air supply port plugging screw and gasket (supplied with SA1E) to a tightening torque of 1 to 2 N·m maximum. The recommended air pressure is 0.1 to 0.3 MPa.

### Installing the background suppression (BGS) model

• This sensor can detect objects correctly when the sensor head is installed perpendicular to the moving object. Install the sensor head as shown below to minimize sensing errors.



• If the sensor is used in a place subject to a large variations in the ambient temperature, the characteristics may change depending on the target object. Be sure to check the operation under the actual operating conditions.





# Visible red laser, easy-to-align optical axis, fast response speed, and high precision sensing.



### Positioning made easy

Because the optical axis can be positioned quickly, the photoelectric switch can be installed on a machine or system easily, even in applications requiring a long sensing range or detection of small objects.



### Detects fast-moving objects

The 250 µs response speed is the fastest in its class. Closely-spaced objects on a fast-moving conveyor can be detected reliably.



### Small red laser beam

Because the visible red laser is easy to see in both short (20 mm) and long (30 m) distances, the detecting position and optical axis can be found quickly. The small beam can detect small objects, and it also enables easy positioning of the sensor in applications where the beam has to pass through narrow spaces.

All models are Class 1 laser compliant (JIS, IEC, FDA).





### Dust and water resistant

IP67 structure can be used in environments exposed to dust or water vapor.

# 3 detection methods, 24 models

| Model             | Through-beam | Polarized Retroreflective | Background Suppression<br>(BGS)<br>SA1E-LB |
|-------------------|--------------|---------------------------|--|
| Detectable Object | Opaque       | Opaque                    | Opaque                                     |
| Sensing Range     | 30 m         | 0.3 to 10 m               | 20 to 300 mm                               |
| Response Time     | 25 0µs       | 250 µs                    | 250 µs                                     |
| NPN Output        | 4 types      | 4 types                   | 4 types                                    |
| PNP Output        | 4 types      | 4 types                   | 4 types                                    |

Specifications and other descriptions in this brochure are subject to change without notice.

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